



WALTON TAP EXTRACTORS

- · Remove broken taps simply and safely - without drilling, lasers, damaged threads, scrapped parts or repair inserts.
- Available in every tap size, inch and metric.
- Available as sets (page 4) or individual pieces (page 3).



3 SIMPLE STEPS FOR REMOVING BROKEN TAPS THE EASY WAY!



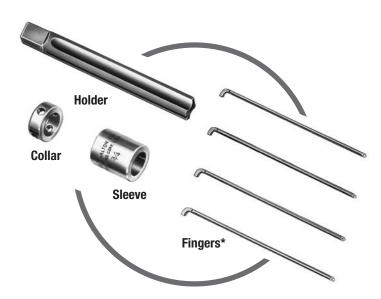
Thoroughly remove all chips of the broken tap. Insert the extractor fingers into the flutes of the broken tap, pushing them gently but firmly into position.



Push the holder down until it touches the broken tap. Slide the sleeve down until it touches the work. (Both are important.)



3 Apply a tap wrench to the square end of the holder. Twist forward and backward a few times to loosen, then back out the broken tap.



TAP EXTRACTOR **PARTS**

* For replacement fingers, minimum package quantity is 12.

SINGLE UNITS & REPLACEMENT PARTS



UPC No. 054808

SINGLE UNITS and REPLACEMENT PARTS

	WALTON Tap	COMPLETE TAP EXTRACTOR				EXTRA FINGERS			
		6-Flute	4-Flute	3-Flute	2-Flute	6-Flute	4-Flute	3-Flute	2-Flute
Extractor Size			\Diamond		0				0
#4	(3mm)			10043	10042			12043	12042
#5	(1/8")(3.2mm)			10053	10052			12053	12052
#6	(3.5mm)		10064	10063	10062		12064	12063	12062
#8	(4mm)		10084	10083	10082		12084	12083	12082
#10	(3/16")(5mm)		10104	10103	10102		12104	12103	12102
#12	(5.5mm)		10124	10123	10122		12124	12123	12122
1/4"	(6mm)		10254	10253	10252		12254	12253	12252
9/32"	(7mm)		10284				12284		
5/16"	(7mm, 8mm)		10314	10313	10312		12314	12313	12312
11/32"			10344				12344		
3/8"	(9mm, 10mm)		10374	10373	10372		12374	12373	12372
13/32"	(10mm)		10404				12404		
7/16"	(11mm)		10434	10433	10432		12434	12433	12432
1/2"	(12mm)		10504	10503	10502		12504	12503	12502
9/16"	(14mm)		10564	10563			12564	12563	
5/8"	(16mm)		10624	10623			12624	12623	
11/16"	(18mm)		10684				12684		
3/4"	(18mm, 20mm)		10754	10753			12754	12753	
7/8"	(22mm)		10874	10873			12874	12873	
1"	(24mm, 25mm)		11004	11003			13004	13003	
1-1/8"	(26-28mm)	11126	11124			13126	13124		
1-1/4"	(30-32mm)	11256	11254			13256	13254		
1-3/8"	(35-36mm)	11376	11374			13376	13374		
1-1/2"	(38mm)	11506	11504			13506	13504		

EDP Part No. shown indicates available flute style for each size. 4-Flute style supplied, where available, unless otherwise specified. Parts are not interchangeable between flute styles. Also available in Complete Production Range Sets, as shown on page 4.

REFER TO ORDERING INFORMATION ON PAGE 7.







STANDARD SETS: Nos. 1, 2, 3

Packed in 6-compartment plastic case



STANDARD SETS:

Each set is packed in sturdy plastic compartmented case.

UPC No. 054808

Set No. 1 18001	Set No. 2 18002	Set No. 3 18003	Set No. 11 18011	Set No. 13 18013	Set No. 15 18015			
SIZES INCLUDED:								
				#4*	#4*			
			1/8"*	#5*	#5*			
				#6*	#6*			
				#8	#8			
3/16"			3/16"	#10	#10			
				#12	#12			
1/4"	1/4"		1/4"	1/4"	1/4"			
5/16"	5/16"	5/16"	5/16"	5/16"	5/16"			
3/8"	3/8"	3/8"	3/8"	3/8"	3/8"			
7/16"	7/16"	7/16"	7/16"	7/16"	7/16"			
1/2"	1/2"	1/2"	1/2"	1/2"	1/2"			
	5/8"	9/16"	5/8"	5/8"	5/8"			
		5/8"	3/4"	3/4"	3/4"			
			7/8"		7/8"			
			1"		1"			

^{* 3-}Flute style supplied for sizes shown. All others in 4-Flute style.

STANDARD SETS: Nos. 11, 13, 15

Packed in 15-compartment plastic case

PLASTIC SET CASES (empty):

For Set Nos. 1, 2, 3...... 18501 For Set Nos. 11, 13, 15...... 18511



UPC No. 054808

SINGLE UNITS and REPLACEMENT PARTS

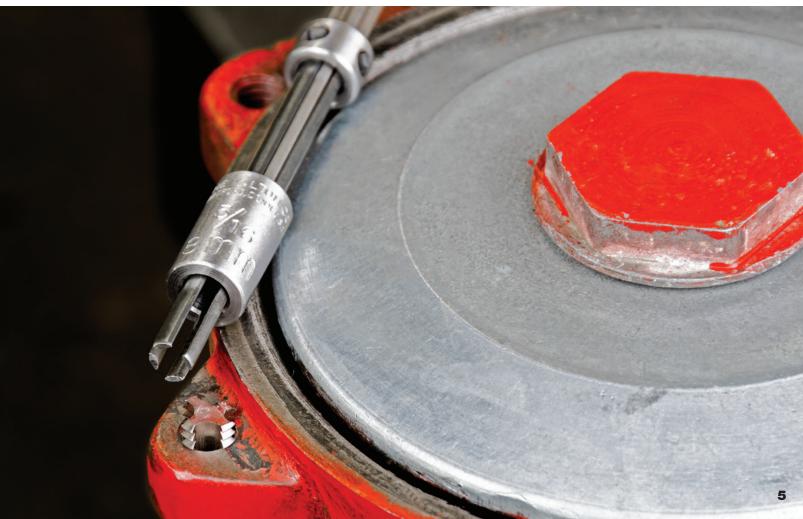
WALTON	COMPLETE	EXTRACTOR	EXTRA FINGERS		
Pipe Tap Extractor Size	5-Flute	4-Flute	5-Flute	4-Flute	
1/8"	20125	20124	22125	22124	
1/4"	20255	20254	22255	22254	
3/8"	20375	20374	22375	22374	
1/2"	20505	20504	22505	22504	
3/4"	20755		22755		
1"	21005		23005		

EDP Part No. shown indicates available flute style for each size.

WALTON Tap Extractors, designed to fit Pipe Taps, are stocked in the standard sizes and flute styles shown above.

REFER TO ORDERING INFORMATION ON PAGE 7.







for STI TAPS

Helical Coil Wire Screw Thread Insert Taps



UPC No. 054808

SINGLE UNITS and REPLACEMENT PARTS

WALTON	COMPLET	TE TAP EX	TRACTOR	EXTRA FINGERS			
STI	4-Flute	3-Flute	2-Flute	4-Flute	3-Flute	2-Flute	
Extractor Size	\Diamond		0	\Diamond		0	
#4 STI		30043	30042		32043	32042	
#5 STI		30053	30052		32053	32052	
#6 STI		30063	30062		32063	32062	
#8 STI		30083	30082		32083	32082	
#10 STI		30103	30102		32103	32102	
#12 STI		30123	30122		32123	32122	
1/4" STI	30254	30253	30252	32254	32253	32252	
5/16" STI	30314	30313		32314	32313		
3/8" STI	30374	30373		32374	32373		
7/16" STI	30434			32434			
1/2" STI	30504			32504			
9/16" STI	30564			32564			
5/8" STI	30624			32624			

EDP Part No. shown indicates available flute style for each size.

WALTON Tap Extractors, designed to fit all wire screw thread insert STI taps, are stocked in the standard sizes and flute styles shown above.

REFER TO ORDERING INFORMATION ON PAGE 7.



TAP EXTRACTORS

- 1. Do not use the abbreviation "EXT." on your orders. This could refer to either "Extensions" or "Extractors."
- 2. All orders for complete Tap Extractors and all replacement parts must clearly specify the flute style required. Each table shows, by size, the flute style for which that size is standard. Parts are not interchangeable between the different flute styles.
- 3. When ordering replacement parts, refer to the parts illustration on page 2 for correct part name.
- 4. Standard Sets contain sizes and flute styles as shown on page 4. Order by Set Number. Sets containing the same sizes but in non-standard flute styles will be made up on request at no extra charge.
- 5. Orders for Pipe Tap Extractors and replacement parts must clearly specify "Pipe Tap" and indicate required flute style.
- 6. Orders for STI Tap Extractors and replacement parts must clearly specify "STI" (Screw Thread Insert) and indicate flute style required.
- 7. Threads per inch need not be specified, as Tap Extractors will fit both NC and NF taps.





TAP EXTENSIONS

- 1. Do not use the abbreviation "EXT." on your orders. This could refer to either "Extensions" or "Extractors."
- 2. Please note that Style A Tap Extensions have been discontinued. Style B Tap Extensions are great for both machine and hand tapping.
- 3. Tap Extensions are packaged and priced individually (except Set No. 9).
- 4. Orders for Pipe Tap Extensions must clearly specify "Pipe Tap."
- 5. Size 1/8" Pipe Taps are available with either .3125 dia. shanks or .4375 dia. shanks. We have two different sizes of Pipe Tap Extensions to fit these. Please specify which size is required.