

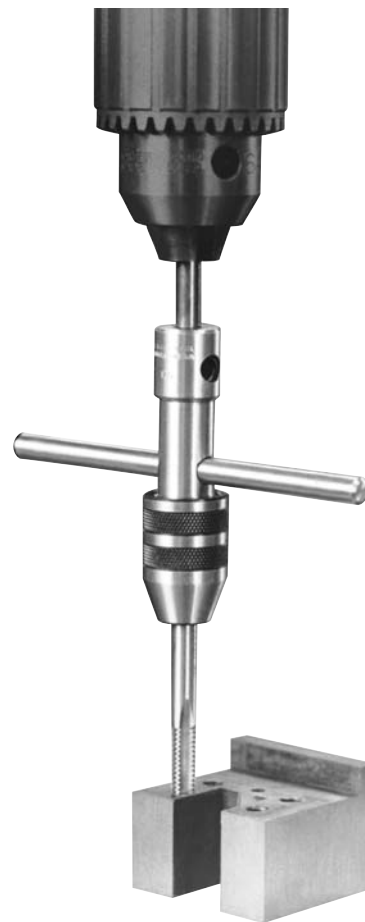
PILOTED SPINDLE TAPPER a TAPPING ACCESSORY



This tapping accessory, for drill presses or lathes, is used for threading a drilled hole manually at one machine location, without moving the workpiece. During tapping operations, the spindle of the drill press serves merely as a support for the guide post of this tool, although it may be utilized to raise or lower the tap or to hold it in a lifted position while the work is shifted and centered. Better than a hand-held tap wrench, this tapper does not need separate stands, guides or similar devices – the tap follows the correct lead, assuring true alignment.

UPC No. 054808

Tapper No.	EDP No.	Tap Size Capacity
176	70176	#0-1/4" 1.5mm-6mm
276	70276	#12-1/2" 6mm-12mm



ADVANTAGES:

- No skill or experience is required to hand tap a hole in the same alignment as the drilled hole and produce accurate threads.
- The centerline of the tap and the centerline of the drilled hole will be identical, as the same machine spindle is used for both operations.
- It allows the tap to be fed into the workpiece with two-hand or fingertip control, affording a more sensitive feel and reducing tap breakage.
- The tapper is held true in a lathe or drill press chuck, and thus guidably supported and aligned while being turned by hand.
- It reduces tap breakage while improving thread quality.
- It combines low cost with high efficiency and extreme simplicity.