



SET No. 9

Each set of nine Style B Tap Extensions fits 15 tap sizes and is packed in a sturdy plastic case. The set includes three hex keys and six extra socket set screws.

PLASTIC SET CASE (empty):

For Set No. 9 Extensions

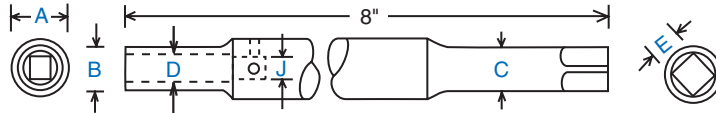
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Refer to Ordering Information on page 8.



WALTON Tap Extensions Style B feature:

1. Accurate, easy access into hard-to-reach tapping locations. The smaller socket end OD permits the extension to pass through a standard liner bushing.
2. Construction to close tolerances and carefully heat-treated alloy steel for strength and durability. Square and round sockets conform to size standards of leading tap manufacturers.
3. A secure hold. Each extension is designed for a specific tap size. The tap, supported by the close-fitting deep socket of the extension, is held firmly in position by two socket set screws bearing 90° apart on the square of the tap.
4. Low cost. Extensions are considerably less costly than special length taps and can be used again and again.



UPC No. 054808

Tap Size	EDP No.	A	B	D	J	E	C
#0-#6 (1.6-3.5mm)	40006	5/16"	.250	.142	.112	.191	.255
#8 (4mm)	40008	3/8"	.250	.169	.133	.191	.255
#10 (3/16") (4.5-5mm)	40010	3/8"	.312	.195	.154	.191	.255
#12 (5.5mm)	40012	7/16"	.312	.220	.166	.164	.219
1/4" (6mm)	40025	7/16"	.375	.256	.193	.191	.255
5/16" (7-8mm)	40031	1/2"	.437	.319	.240	.237	.318
3/8" (10mm)	40037	5/8"	.500	.382	.288	.285	.381
7/16" (11mm)	40043	5/8"	.500	.324	.244	.241	.323
1/2" (12mm)	40050	5/8"	.500	.368	.277	.274	.367
Set No. 9	40090	Complete Set of Nine Extensions					
9/16" (14mm)	40056	11/16"	.562	.430	.322	.320	.428
5/8" (16mm)	40062	3/4"	.625	.481	.361	.359	.479
11/16" (17-18mm)	40068	7/8"	.687	.544	.408	.405	.541
3/4" (19mm)	40075	7/8"	.750	.591	.443	.441	.589
13/16" (20mm)	40081	1 1/16"	.812	.654	.493	.488	.651
7/8" (22mm)	40087	1 1/16"	.906	.698	.524	.522	.696
15/16" (24mm)	40093	1 1/16"	.937	.765	.575	.570	.759
1" (25mm)	40100	1 1/16"	1.000	.801	.601	.599	.799
1 1/16" (27mm)	40106	1 3/16"	1.140	.897	.674	.671	.895
1 1/8" (27mm)	40112	1 3/16"	1.140	.897	.674	.671	.895
1 3/16" (30mm)	40118	1 3/8"	1.328	1.022	.768	.765	1.020
1 1/4" (30mm)	40125	1 3/8"	1.328	1.022	.768	.765	1.020
1 5/16" (33mm)	40131	1 1/2"	1.437	1.109	.833	.830	1.107
1 3/8" (33mm)	40137	1 1/2"	1.437	1.109	.833	.830	1.107
1 7/16" (36mm)	40143	1 3/4"	1.640	1.234	.927	.924	1.232
1 1/2" (38mm)	40150	1 3/4"	1.640	1.234	.927	.924	1.232

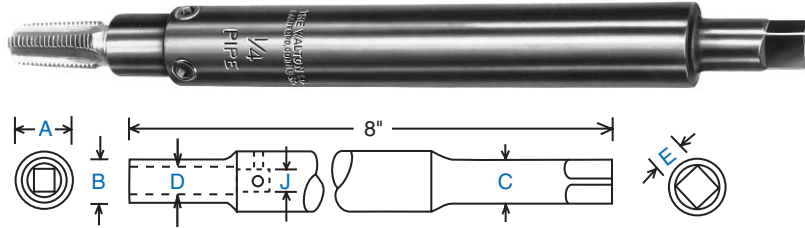


TAP EXTENSIONS

for PIPE TAPS



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UPC No. 054808

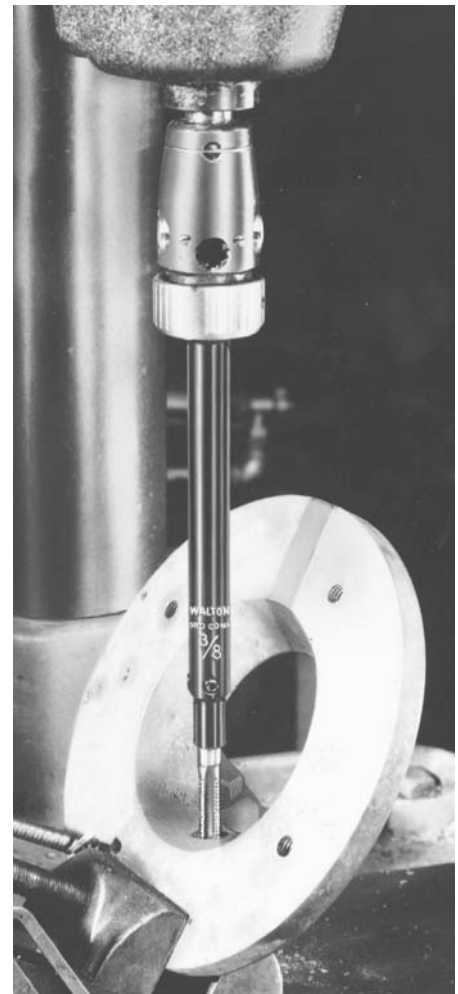
Pipe Tap Size	EDP No.	A	B	D	J	E	C
1/16" & 1/8"	41006	5/8"	.497	.3125	.235	.233	.312
1/8"	41012	3/4"	.559	.4375	.329	.327	.437
1/4"	41025	15/16"	.715	.5625	.422	.420	.562
3/8"	41037	1 1/16"	.840	.700	.532	.530	.699
1/2"	41050	1 1/16"	.840	.6875	.516	.514	.687
3/4"	41075	1 3/16"	1.139	.912	.695	.678	.905
1"	41100	1 1/2"	1.436	1.131	.859	.842	1.124

Size range: seven tools to fit eight different sizes of Pipe Taps (4-flute and 5-flute styles) from 1/16" through 1" pipe, as listed above. Size 1/8" Pipe Taps are available with either .3125 dia. shanks or .4375 dia. shanks. We have two different sizes of Style B Pipe Tap Extensions to fit these. Please specify which size is required.

Refer to Ordering Information on page 8.

UPC No. 054808 SET SCREW & KEY SPECIFICATIONS

Extension Size	EDP No.	Screw Size	EDP No.	Key Size
#0-#6 #8 #10 (3/16")	42009	#3-48 x 3/32"	42105	.050
#12 1/4" 5/16"	42012	#8-36 x 1/8"	42107	5/64"
3/8" 7/16" 1/2" 9/16" 5/8" 1/16" PIPE 1/8" PIPE	42018	1/4-28 x 3/16"	42112	1/8"
1 1/16" - 1 1/2" and 1/4" - 1" PIPE	42025	5/16-24 x 1/4"	42115	5/32"





Each set contains two 5" long extensions, which can be used either alone (to lengthen the tap 5") or in combination (to lengthen the tap 10").

UPC No. 054808

Tap Size	EDP No.	Square Shank of Tap	Square Socket Opening	Major OD of Extension
#10 (3/16")	45010	.152 sq.	.154 sq.	.289
1/4"	45025	.191 sq.	.193 sq.	.354
5/16"	45031	.238 sq.	.242 sq.	.454
3/8" (.206 sq.)	45037	.206 sq.	.210 sq.	.404
3/8" (.286 sq.)	45038	*.286 sq.	*.290 sq.	.529
7/16"	45043	.242 sq.	.246 sq.	.454
1/2"	45050	.275 sq.	.279 sq.	.529
5/8"	45062	.360 sq.	.364 sq.	.704
3/4"	45075	.442 sq.	.446 sq.	.854
7/8"	45087	.523 sq.	.527 sq.	1.129
1"	45100	.600 sq.	.604 sq.	1.254

**The 3/8" (.286 sq.) size is more frequently used than the 3/8" (.206 sq.) size. Please specify which is required.*

WALTON Tap Extensions Style A are:

1. Quality products, accurately made of carefully heat-treated alloy steel for strength and durability.
2. Very handy for tapping in close quarters where it is difficult or impossible to turn a tap wrench.
3. Less expensive than buying special length taps.
4. Available in many sizes.
5. Resistant to wear and can be used again and again, unlike the taps that go into them.



IMPORTANT ORDERING INFORMATION FOR ALL WALTON TAP EXTENSIONS

1. Do not use the abbreviation "EXT." on your orders. This could refer to either "Extensions" or "Extractors."
2. All orders for WALTON Tap Extensions must clearly specify either "Style A" or "Style B." Please note the range of sizes available for each. Also note that Style A Extensions are only used for hand tapping.
3. The unit of packaging and pricing for Style A Extensions is a set, or pair, of two (2) per box. Style B Extensions are packaged and priced individually (except Set No. 9).
4. Special sizes or lengths will be quoted upon receipt of complete dimensional requirements, when within the range of our manufacturing capabilities.
5. Size 3/8" taps are available with either .206 sq. shanks or .286 sq. shanks. We have two different sizes of Style A Extensions to fit these two tap squares. Please specify which size is required.
6. Orders for Pipe Tap Extensions must clearly specify "Pipe Tap" and indicate "Style B."
7. Size 1/8" Pipe Taps are available with either .3125 dia. shanks or .4375 dia. shanks. We have two different sizes of Style B Pipe Tap Extensions to fit these. Please specify which size is required.